

ECD in Riserless operations Methodology in SCA

There are two methods to calculate ECD in riser less drilling, giving two different results. These methods are client specific so we need to check what the client actually wants. This document describes two methods of calculating ECD when no riser is present. It also describes how to set up Maxwell software to calculate each method.

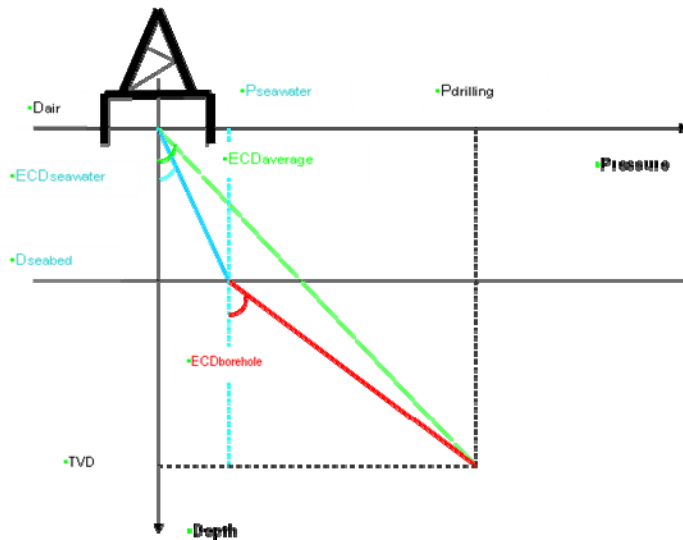


Figure 1. ECD methods in riserless drilling

Method 1: ECD average(See fig 1.)

$$ECD_{average} = \frac{P_{drilling}}{(TVD - D_{air}) * G}$$

Average Seawater pressure(seawater is constant)

$P_{drilling}$ = Annular pressure at sensor

TVD = True vertical depth

D_{air} = Air gap between Rig floor and mean sea level

G = Constant(0.052 change psi to ppg)

This is the preferred method when Client wants ECD in riserless borehole to relate closely to fracture gradient. This method will give lower relative values of ECD which are less sensitive to changes in borehole but it will fit their model.

Method 1 is the preferred option of Statoil Exploration and Det Norske.

When any client is undertaking exploration it is important to determine which method is preferred

Generally speaking method 1 will compare more closely to client derived fracture gradient of the well.

Before going ahead with riserless drilling where ECD/ESD measurements are required the client must be consulted as to what they would prefer.

Method 2 has been the preferred option of Shell in Norway but again this has to be double checked

Method 2: ECD borehole(See fig 1.)

$$\text{ECD}_{\text{borehole}} = \frac{P_{\text{drilling}} - P_{\text{seawater}}}{(\text{TVD} - D_{\text{seabed}} - D_{\text{air}}) * G}$$

Seawater pressure derived from depth and constant

P_{drilling} = Annular pressure at sensor

P_{seawater} = approx 0.44 psi per foot(derived from density of seawater and temperature gradient from surface).

TVD = True vertical depth

D_{seabed} = Water depth

D_{air} = Air gap between Rig floor and mean sea level

G = Constant(0.052 change psi to ppg)

This method gives more accurate readings of what is going on at the borehole. As it uses the TVD beginning depth from the seabed it will give higher readings than method one.

This method is particularly useful for shallow water flow.

Comparison of 2 methods of ECD calculations in 9 7/8 pilot hole

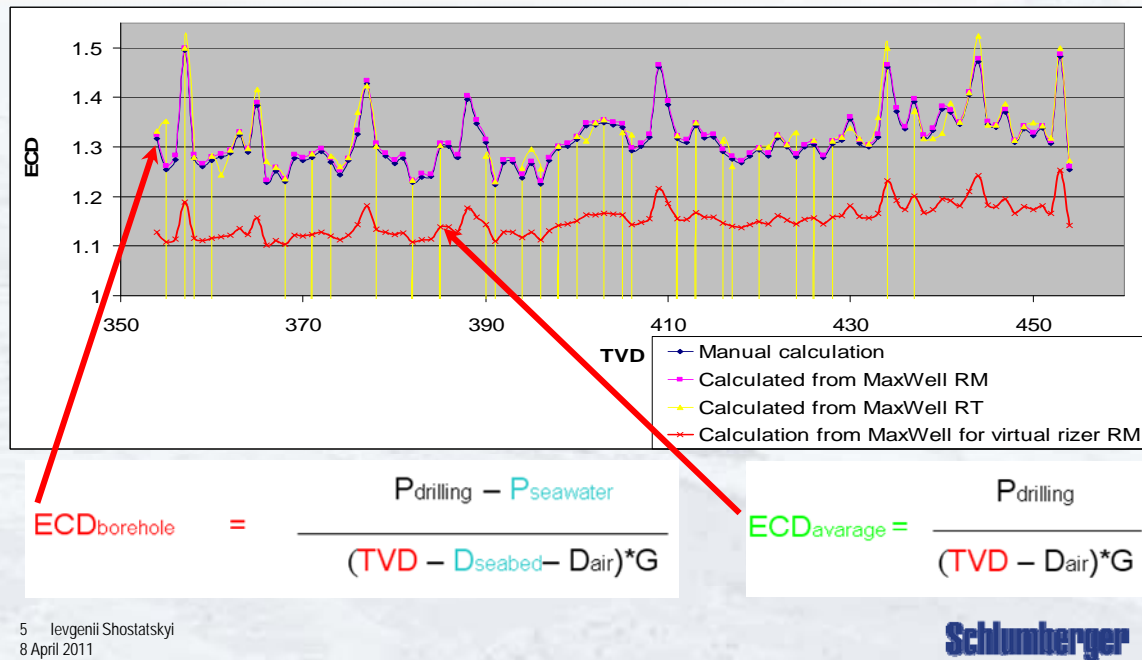


Fig3. Comparison of data from pilot hole ECD calculated with both methods

Comparison of actual data from a rig using both methods shows that ECD calculated with returns to seafloor (top curve fig3) shows that this value is higher and also more sensitive to changes in borehole. The lower curve on figure 3 shows the “average” ECD calculation where seawater pressure is taken to be constant (averaged). These values are lower and less sensitive. These values sit more in line with calculated fracture gradients.

Set up in Maxwell

Method 1: To be used on Statoil Exploration jobs in SCA

Equipment and Dnl Initializations

Dnl Initializations Run - 1EquipmentWell PropertiesWell Sketch

Job LocationElevation/Tie-In PointField Acceptance Criteria

Elevation

Permanent Datum

Mean Sea Level

Log Measured From

Drill Floor

Elevation of drill floor from mean sea level

23.00

m

Add Reference to Ground Level

Yes

Elevation of ground level from mean sea level

-374.00

m

Add Reference to Casing Flange

No

Drill Floor: 23.0 m

Mean Sea Level

374.0 m

Ground Level: 374.0 m

Tie-In Point

MD (m)	INCL (deg)	AZIM (deg)	TVD (m)	N/-S (m)	E/-W (m)	N/-S VSec Ori (m)	E/-W VSec Ori (m)	VSAZI (deg)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Preview Sign-Off ...

Print Sign-Off ...

Compute

Cancel

Figure 2. Dnl inits page

Maxwell setup is similar to a normal set up with riser in place.

The Dnl initialisations must remain the same as normal

Parameters					
BHA01					
	Code	Value	Unit	Source	ZoneSet
	BARI	Yes		Borehole	M1_TIME
	BHK	0.00	%	Borehole	M1_TIME
+	BHT	14.00	degC	Borehole	
	BSAL	33588.15	ppm	Borehole	M1_TIME
	CDTS	100.00	us/ft	Borehole	F4
	DFD	1.03	g/cm	Borehole	DFD_TIME
+	DFT	Water		Borehole	DFT_TIME
	DFT_WATER	Sea Water		Borehole	
	DTF	189.00	us/ft	Borehole	F3
	DTM	56.00	us/ft	Borehole	F4
	DTMD	203.00	us/ft	Borehole	M3_TIME
	FD	1.03	g/cm	Borehole	F3
	FLEV	23.00	m	Borehole	
	GCSE_RM	BS	...	Borehole	GCSE
	GCSE_RT	BS	...	Borehole	GCSE
	GGRD	18.23	degC/	Borehole	GGRD
+	GRSE_RM	REMS	...	Borehole	
+	GRSE_RT	REMS	...	Borehole	
	GTSE_RM	DHAT	...	Borehole	
	GTSE_RT	DHAT	...	Borehole	
	HEMA	No		Borehole	M1_TIME
	MATR	LIMESTONE		Borehole	F5
	MDEN	2.71	g/cm	Borehole	F5
+	MFST	23.89	degC	Borehole	M2_TIME
	MRT	14.00	degC	Borehole	
+	MRT1	14.00	degC	Borehole	
+	MST	23.89	degC	Borehole	M2_TIME
	RHO_SEAWATER	1.03	g/cm	Borehole	
	RMCS		ohm.	Borehole	M2_TIME
	RMPB	0.24	ohm.	Borehole	
+	RMFS	0.19	ohm.	Borehole	M2_TIME
+	RMS	0.19	ohm.	Borehole	M2_TIME
-	SF_FLAG	No		Borehole	
	FLEV	23.00	m	Borehole	
	SHT	7.00	degC	Borehole	
	SPFS	Raymer-Hunt		Borehole	F4
	TD	955.00	m	Borehole	
+	WPPV	100.00	%	Borehole	
+	WPSL	0.00	ppm	Borehole	

Parameters..

Important things here highlighted are

DFD: Density of seawater=1.03sg

DFT:water

DFT_WATER:Sea water

FLEV: Elevation of Hydraulic Head. This should input the same as the airgap on rig(ADP).

SF_FLAG: Returns to seabed flag should be set to **NO**. This is the difference from the way this has been done before but this fits in with this ECD average model.

FLEV: **FLEV** under the **SF_FLAG** should be set the same as **ADP**

Essentially Maxwell system thinks that a riser is present and this creates a constant average across seawater which is what we want

Set up in Maxwell

Method 2

Equipment and DnI Initializations

DnI Initializations Run - 1EquipmentWell PropertiesWell Sketch

Job LocationElevation/Tie-In PointField Acceptance Criteria

Elevation

Permanent DatumMean Sea Level

Log Measured FromDrill Floor

Elevation of drill floor from mean sea level23.00 m

Add Reference to Ground LevelYes

Elevation of ground level from mean sea level-374.00 m

Add Reference to Casing FlangeNo

Drill Floor: 23.0 m

Mean Sea Level

374.0 m

Ground Level: 374.0 m

Tie-In Point

MD(m)	INCL(deg)	AZIM(deg)	TVD(m)	N/-S(m)	E/-W(m)	N/-S VSec Ori(m)	E/-W VSec Ori(m)	VSAZI(deg)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Preview Sign-Off ...

Print Sign-Off ...

Compute

Cancel

Air GAP(ADP)

This is used in equation in Maxwell to calculate the overburden of seawater

Elevation of ground level(water depth)

This is used in equation to calculate the pressure of sea water at sea bed

ARC8				
Properties Parameters				
Code	Value	Unit	Source	
ARC8GammaRayCo	Yes		ARC8GammaRayComputation	
ARC8PressureComp	Yes		ARC8PressureComputation	
ARC8Resistivity	Yes		ARC8Resistivity	
BARI	No		Borehole	
BHAL	0.00	kgf/kgf	Borehole	
BHK	0.00	%	Borehole	
BHT	30.00	degC	Borehole	
BSAL	0.00	ppm	Borehole	
DFD	1.03	g/cm3	Borehole	
DFES			Borehole	
DFPH			Borehole	
DFT	Water		Borehole	
BARI	No		Borehole	
BHAL	0.00	kgf/kgf	Borehole	
BHK	0.00	%	Borehole	
BSAL	0.00	ppm	Borehole	
DFD	1.03	g/cm3	Borehole	
DFES			Borehole	
DFPH			Borehole	
DFT_WATER	Sea Water		Borehole	
DFTS		%	Borehole	
DHGS		%	Borehole	
DTMD	206.00	us/ft	Borehole	
HEMA	No		Borehole	
MST	23.89	degC	Borehole	
RMFS	0.15	ohm.m	Borehole	
RMS	0.20	ohm.m	Borehole	
ZMUD	1.48	Mrayl	Borehole	
DFT_WATER	Sea Water		Borehole	
DFTS		%	Borehole	
DHGS		%	Borehole	
DIP_ANGLE		deg	Borehole	
DIP_AZIMUTH		deg	Borehole	
DTMD	206.00	us/ft	Borehole	
FLEV	3.50	m	Borehole	
GGRD	18.23	degC/km	Borehole	
GRSE	Computed (GEN-9)		Borehole	
GTSE	Gradient From Surface		Borehole	
MST	23.89	degC	Borehole	
RMS	0.20	ohm.m	Borehole	
GRSM			Borehole	

GRSE				
Gradient From Surface				
GTSE	Gradient From Surface		Borehole	
GGRD	18.23	degC/km	Borehole	
SHT	10.00	degC	Borehole	
GTSM			Borehole	
HEMA	No		Borehole	
MST	23.89	degC	Borehole	
BSAL	0.00	ppm	Borehole	
RMB	0.18	ohm.m	Borehole	
RHO_SEAWATER	1.03	g/cm3	Borehole	
RMB	0.18	ohm.m	Borehole	
RMCB		ohm.m	Borehole	
RMFB	0.12	ohm.m	Borehole	
RMFS	0.15	ohm.m	Borehole	
RMS	0.20	ohm.m	Borehole	
BSAL	0.00	ppm	Borehole	
MST	23.89	degC	Borehole	
RMB	0.18	ohm.m	Borehole	
SF_FLAG	Yes		Borehole	
RHO_SEAWATE	1.03	g/cm3	Borehole	
SHT	10.00	degC	Borehole	
TD		m	Borehole	
ZMUD	1.48	Mrayl	Borehole	

Parameters..

BHT(bottom hole temperature)

Make sure this is reasonably accurate

– not as important in real time as

temperature gradient will be used

DFT(Mud type)

Should be water

DFT_WATER(WBM type)

Should be seawater

GGRD(Geothermal Gradient)

This should be accurate and can be

obtained from Drilling program

(note units here are degC per 1000m)

GTSE(Generalized temperature selection)

This is your temperature reference and

should be set to gradient from surface

Note: FLEV is not taken into consideration

in this operation –

FLEV is distance between drillfloor and return

flowline, when conductor/riser is present

SHT(surface hole temperature)

This is the reference start point for

temperature gradient. Make sure this is correct

– temperature at seabed

RHO_SEAWATER(density of seawater)

This should come from mud report. If no

mud report is available then you can

use figure of 1.03g/cm3

SF_FLAG(mud return to seafloor)

This should be set to **Yes**